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深圳市科恩瑟尔电池有限公司

Shenzhen Coincell Battery CO., LTD.

Specification For Approval

Model 型号 : KE18650-2S2P

Approval 批准	Checked 审核	Draft 制定
Customer Approval 客户回签		

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1. Scope 适用范围

The specification shall be applied to Li-ion rechargeable battery pack of ABI-L18650-2S2P which is supplied by SHENZHEN COINCELL BATTERY CO., LTD.

本规格书适用于深圳市科恩瑟尔电池有限公司提供的ABI-L18650-2S2P 锂离子可充电电池. 符合 ROHS 要求

2. Specification 主要技术参数

NO	Items	Criteria	Remarks
2.1	Typical Capacity 典型容量	5200mAh	Discharge:0.5CmA cut-off voltage:2.75V 0.5C 放电至 2.75.0V 截止
	Minimum Capacity 最小容量	5000mAh	
2.2	Nominal Voltage 标称电压	7.4V	
2.3	Open Circuit Voltage 出厂电压	≥7.4V	
2.4	Internal Impedance 内阻	Cell 电芯: ≤60mΩ (with PTC)	AC 1KHz after standard charge 标准充电后 AC 1KHz 测试
		Battery 成品: ≤150mΩ	
2.5	Charge voltage 充电电压	8.40V	
2.6	Standard charge current 标准充电电流	1040mA	0.2C
2.7	Max. charge current 最大充电电流	2600mA	0.5C
2.8	Standard discharge current 标准放电电流	3000mA	
2.9	Max. discharge current 最大放电电流	10500mA	2S/2 秒
2.10	Discharge cut-off voltage 放电截止电压	6.0V	
2.11	Operating Temperature 工作温度	0~+45℃	Charging 充电
		-20~+50℃	Discharging 放电
2.12	Storage Temperature 贮存温度	-20℃~+50℃	Less than 1 month 小于一个月
		-20℃~+45℃	Less than 3 months 小于三个月
2.13	Weight 重量	~ 92g	

3. Battery configuration 电池组成

NO	Item	Criteria	Remarks
3.1	Cell 电芯	18650*4	Li-ion
3.2	PCM 保护板	S-8252AAH-M6T1U/SOT-23-6 AO8822/TSSOP-8 *3	
3.3	WIRE 导线	UL3239 18# 红/白 /黑输出， JST VHR-3P	白线为 AWG22

4. Battery Performance Criteria 电池性能检查及测试

4.1 Appearance 外观和结构

There shall be no such defect as scratch, bur and other mechanical scratch, and the connector should be no rust dirt. The structure and dimensions see attached drawing of the battery.

电池的表面应无明显的划痕毛刺及其其它机械划伤，外露的金属端子应无锈蚀污垢。结构尺寸见电池的外形尺寸图：

4.2 Measurement Apparatus 测试设备要求

(1) Dimension Measuring Instrument 尺寸测量设备

The dimension measurement shall be implemented by instruments with equal or more precision scale of 0.01mm.

测量尺寸的仪器的精度应不小于 0.01mm

(2) Voltmeter 电压表

Standard class specified in the national standard or more sensitive class having inner impedance not less than 10 KΩ/V.

国家标准或更灵敏等级,内阻不小于 10 KΩ/V.

(3) Ammeter 电流表

Standard class specified in the national standard or more sensitive class. Total external resistance including ammeter and wire is less than 0.01Ω.

国家标准或更灵敏等级，外部总体内阻包括电流表和导线应小于 0.01Ω.

(4) Impedance Meter 内阻测试仪

Impedance shall be measured by a sinusoidal alternating current method (AC 1kHz LCR meter).

内阻测试仪测试方法为交流阻抗法(AC 1kHz LCR).

4.3 standard Test Condition 标准的测试条件

Test should be conducted with new batteries within one month after shipment from our factory and the cells shall not be cycled more than five times before the test. Unless otherwise defined, test and measurement shall be done under temperature of $20 \pm 5^\circ\text{C}$ and relative humidity of 45~85%.

测试电池必须是本公司出厂时间不超过一个月的新电池，且电池未进行过五次以上充放电循环。除非其它特殊要求，本产品规格书规定的测试的环境条件为：温度 $20 \pm 5^\circ\text{C}$ ，相对湿度 45%~85%。

4.4 Standard Charge 标准充电

0.2CmA=1040mA Full charge condition: Constant current 1CmA, Constant voltage 8.40V for 6.5hours in all at $20 \pm 5^\circ\text{C}$.

0.2CmA=1040mA 8.40V(CC-CV) 总充电时间不超过 6.5 小时，其中在 $20 \pm 5^\circ\text{C}$ 环境下充电；

4.5 Common Performance 产品的常规性能

No	Items/项目	Testing method and determinant standard /测试方法和判定标准
1	Charge Performance 充电性能	<p>The battery can be charged when using the original charger. The standard charge mode :under the temperature of $20\pm 5^{\circ}\text{C}$,charge the battery with the current of 0.2C until the voltage reaches up to 8.40V,then charge with constant voltage until the charge current $\leq 0.01\text{C}$, then stop charging.</p> <p>使用原装充电器，能够充电。标准充电模式：在 $20\pm 5^{\circ}\text{C}$ 条件下，电池用 0.2C 充电，当电池电压达到 8.40V 时改为恒压充电，直到充电电流小于或等于 0.01C 时停止充电。</p>
2	Discharge Performance 放电性能	<p>When connecting with load, the battery can supply power. Charge the battery with standard charge mode, then rest for 0.5h, then discharge with 1C until the voltage is 6.0V, and the discharge time is required $\geq 51\text{min}$.</p> <p>电池外接负载，能够供电。将电池按标准充电模式充好电后，开路搁置 0.5h，再以 1C 放电至 6.0V，要求放电时间 $\geq 51\text{min}$</p>
3	Cycle Performance 循环寿命	<p>Under the temperature of $20\pm 5^{\circ}\text{C}$,charge the battery with 0.5C/0.2C, when the voltage reaches up to 8.40V charge with constant voltage until the charge current $\leq 10\text{mA}$, then stop charging, then rest for 0.5h, then discharge with 0.2C to 6.0V. Cycle with the above mode, when the continuous discharge time $< 80\%$ stop cycling. The cycle life is required ≥ 300 times.</p> <p>在 $20\pm 5^{\circ}\text{C}$ 条件下电池按 0.5.C/0.2C 充电，当电压达到 8.40V 时改为恒压充电，直到充电电流小于或等于 10mA 时停止充电,静置 0.5h 后，0.2C 放电至 6.0V 的方式进行循环，当连续三次放电容量 $<$ 初始容量 80%时寿命为终止,要求循环寿命 ≥ 300 次.</p>
4	Charged Storage Characteristics 荷电保持能力	<p>Charge the battery with 0.2C, then shift to charge with constant voltage until the voltage reaches up to 8.40V, when the charge current $\leq 0.01\text{C}$ stop charging; rest under the temperature of $20\pm 5^{\circ}\text{C}$ for 28d then discharge with 0.2C to 6.0V. The discharge time is required $\geq 4.25\text{h}$.</p> <p>电池按 0.2C 充电,当端电压达到 8.40V 时改为恒压充电,充电电流小于或等于 0.01C 时,充电停止;将电池开路放置在 $20\pm 5^{\circ}\text{C}$ 条件下 28 天后，以 0.2C 放电至 6.0V，要求放电时间 $\geq 4.25\text{h}$。</p>
5	Storage Characteristics 存放性能	<p>Charge the battery ,which is new manufactured shorter than 3 months, with 1C/0.2C until the capacity reaches to 40~50%, after resting for 12 months under the temperature of $20\pm 5^{\circ}\text{C}$ and the humidity of 45~75%, then charge with 0.2C to 8.40V then shift to charge with constant voltage, after full-charge rest for 0.5h,then discharge with 0.2C to 6.0V. The discharge time is required $\geq 4\text{h}$.</p> <p>将生产日期到实验日期不足 3 个月的电池按 1C/0.2C 充入 40~50%容量后，放置在温度 $20\pm 5^{\circ}\text{C}$、湿度为 45~75%的环境中开路存放 12 个月后，电池按 0.2C 充电至 8.40V 时改为恒压充电，充饱后；静置 0.5h，再以 0.2C 放电至 6.0V，要求放电时间 $\geq 4\text{h}$。</p>

4.6 Safety Performance 产品可靠性

No	Items/项目	Testing method and determinant standard /测试方法和判定标准
1	High Temperature Characteristics 高温性能	Under the temperature of $20 \pm 5^{\circ}\text{C}$, after charging the battery with 1C/0.2C, then put the battery into the constant temperature and humidity oven with $55 \pm 2^{\circ}\text{C}$ for 2h, then discharge with 1C to 6.0V. The discharge time is required $\geq 51\text{min}$ and the battery should no deformation and smoking. 在 $20 \pm 5^{\circ}\text{C}$ 条件下, 电池按 1C/0.2C 充电结束后, 将电池放入 $55 \pm 2^{\circ}\text{C}$ 的恒温恒湿箱中恒温 2h 后, 然后以 1C 电流放电至 6.0V, 要求放电时间 $\geq 51\text{min}$, 且电池外观无变形、冒烟。
2	Low Temperature Characteristics 低温性能	Under the temperature of $20 \pm 5^{\circ}\text{C}$, after charging the battery with 1C/0.2C, then put the battery into the constant temperature and humidity oven with $-10 \pm 2^{\circ}\text{C}$ for 16~24h, then discharge with 0.2C to 6.0V. The discharge time is required $\geq 3\text{h}$ and the battery should no deformation and smoking. 在 $20 \pm 5^{\circ}\text{C}$ 条件下, 电池按 1C/0.2C 充电结束后, 将电池放入 $-10 \pm 2^{\circ}\text{C}$ 的恒温恒湿箱中恒温 16~24h, 然后以 0.2C 电流放电至 6.0V, 要求放电时间 $\geq 3\text{h}$, 且电池外观无变形、冒烟。
3	Overcharge Protection Characteristics 过充电保护性能	After full-charging the battery with 0.2C and set the constant current and voltage supplier with 2times of the nominal voltage and current, then load it to the battery for 8h. It is required the battery should be no leakage, deformation, smoking and explosion during the test processes. 电池按 0.2C 充满电后, 再将恒流恒压源设定为 2 倍标称电压、电流, 然后加载于电池上 8h, 要求试验过程中电池不漏液、变形、冒烟和爆炸。
4	Over-discharge Protection Characteristics 过放电保护性能	Under the temperature of $20 \pm 5^{\circ}\text{C}$, after discharging the battery with 0.2C to 6.0V, then connect the load with 30Ω then discharge for 24h. It is required the battery should be no leakage, in fire, smoking and explosion during the test processes. 在 $20 \pm 5^{\circ}\text{C}$ 条件下, 电池按 0.2C 放电至 6.0V 后, 外接 30Ω 负载再放电 24h, 要求实验过程中电池不漏液、起火、冒烟和爆炸
5	Hot impact 热冲击	Charging to 8.40V at constant current 1C, 以 1C, charging to the current $\leq 0.01\text{C}5\text{A}$ at constant voltage, lay aside 24h, put the battery in the hot-box, rise the tempt to $130^{\circ}\text{C} \pm 2^{\circ}\text{C}$ at the rate of $5^{\circ}\text{C} \pm 2^{\circ}\text{C}/\text{min}$, the battery should no fire, no explode. 恒流充电至电压 8.40V, 8.40V 恒压充电至电流 $\leq 0.01\text{C}5\text{A}$, 搁置 24h, 将电池放置于热箱中以 $(5^{\circ}\text{C} \pm 2^{\circ}\text{C})/\text{min}$ 的速率升至 $130^{\circ}\text{C} \pm 2^{\circ}\text{C}$ 并保温 30min, 电池应不起火, 不爆炸

6	<p>Short-circuit Protection Characteristics</p> <p>短路保护性能</p>	<p>Under the temperature of $20 \pm 5^{\circ}\text{C}$, after full-charging the battery with 0.2C, then make the battery's anode and cathode short-circuit for 1h(the connecting resistance is smaller than $100\text{m}\Omega$), then cut the anode and cathode, After the battery momentary charge by 1C current, the voltage should come back to 7.2V, and there should be no leakage, deformation, smoking and explosion during the test processes. 在 $20 \pm 5^{\circ}\text{C}$ 条件下, 电池按 0.2C 充满电后, 将电池正负极短路 (外接电阻小于 $100\text{m}\Omega$) 持续 1h, 再将电池正负极断开, 电池以 1C 瞬时充电后电压应不小于 7.2V, 且试验过程中电池不漏液、变形、冒烟和爆炸。</p>
7	<p>Constant Humidity and Temperature Characteristics</p> <p>恒定湿热性能</p>	<p>Under the temperature of $20 \pm 5^{\circ}\text{C}$, after charging the battery with 0.2C, then put the battery into the constant temperature and humidity oven with $55 \pm 2^{\circ}\text{C}$ and 90~95% for 48h, the battery should be no obvious deformation, leakage, rust, smoking and explosion. After testing take out the battery then rest for 2h under the temperature of $20 \pm 5^{\circ}\text{C}$, discharge with 1C to 6.0V. The discharge time is required $\geq 36\text{min}$.</p> <p>在 $20 \pm 5^{\circ}\text{C}$ 条件下, 电池按 0.2C 充电结束后, 放入 $40 \pm 2^{\circ}\text{C}$, 湿度 90~95% 的恒温恒湿箱内 48h, 电池应无明显变形、漏液、生锈、冒烟或爆炸, 试验结束后将电池取出搁置 2h, 在 $20 \pm 5^{\circ}\text{C}$ 条件下, 以 1C 放电至 6.0V, 要求放电时间 $\geq 36\text{min}$。</p>
8	<p>Drop Test 跌落实验</p>	<p>Under the temperature of $20 \pm 5^{\circ}\text{C}$, after full-charging the battery with 0.2C, then drop it freely from 1 meter height onto the hard board which 18~20mm thick (6 times each of X,Y,Z with positive and negative directions). The battery should be no smoking and explosion, and still can be assembled into the mobile phone with good connection and firm lock. After test discharge the battery with 1C, and the discharge time is required $\geq 51\text{min}$ (The battery should be cycled no more than 3 times, among them if one time is passed then stop.).</p> <p>在 $20 \pm 5^{\circ}\text{C}$ 条件下, 电池按 0.2C 充满电后, 将电池从 1 米高度自由跌落至混泥土地板上 (X、Y、Z 正负方向 6 个方向每个方向分别朝下跌落一次) 电池应不冒烟、不爆炸、不漏液, 仍可装入手机, 接触良好, 锁扣牢固, 试验结束后, 将电池进行 1C 放电性能测试, 要求放电时间 $\geq 51\text{min}$ (最多可进行 3 次循环, 其中任何一次合格即可停止)。</p>

4.7 Rest Period 搁置时间

Unless otherwise defined, 30min, rest period after charge, 30min, rest period after discharge.

如无特殊要求, 电池充放电间隔为 30min。

5. Storage and Others 贮存及其它事项

5.1 Long Time Storage 长期贮存

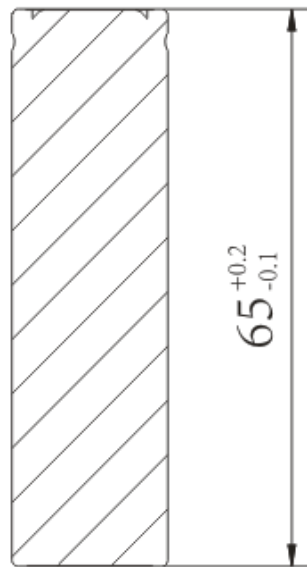
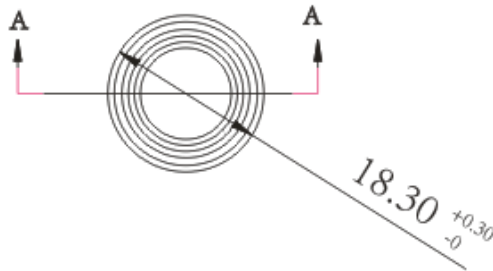
If stored for a long time(exceed three months), the cell should be stored in drying and cooling place. The cell's storage voltage should be 7.20~7.80V and the cell is to be stored in a condition as appendix No. 4

长期贮存的电池（超过 3 个月）须置于干燥、凉爽处。贮存电压为 7.20~7.80V 且贮存环境要求如附录 4

5.2 Others 其它事项

Any matters that this specification does not cover should be conferred between the customer and HENGTAI. 任何本说明书中未提及的事项，须经双方协商确定。

6.Cell Drawing(all unit in mm, not in scale)电芯图纸



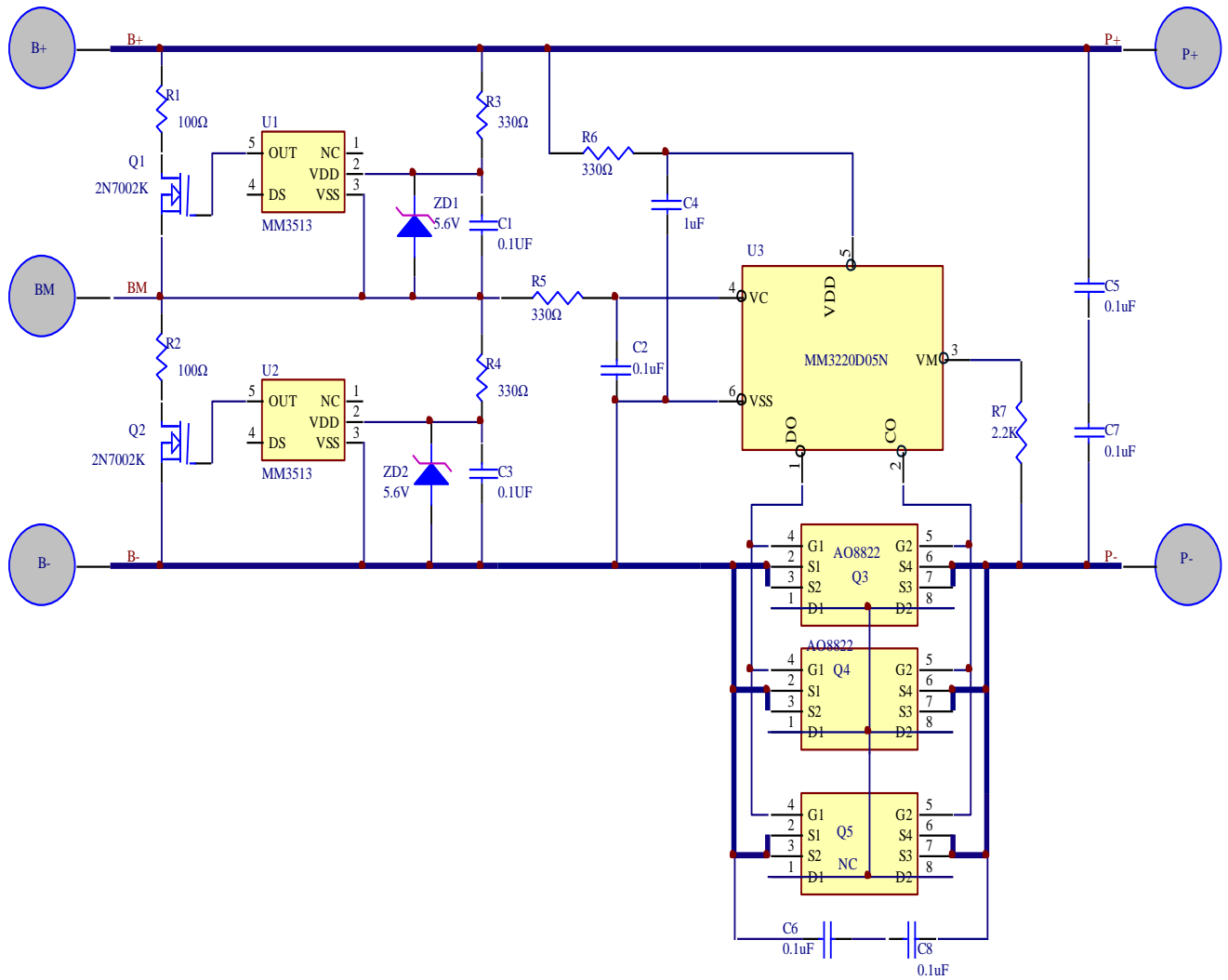
截面 A-A

7.Pack PCM Specification 保护板规格

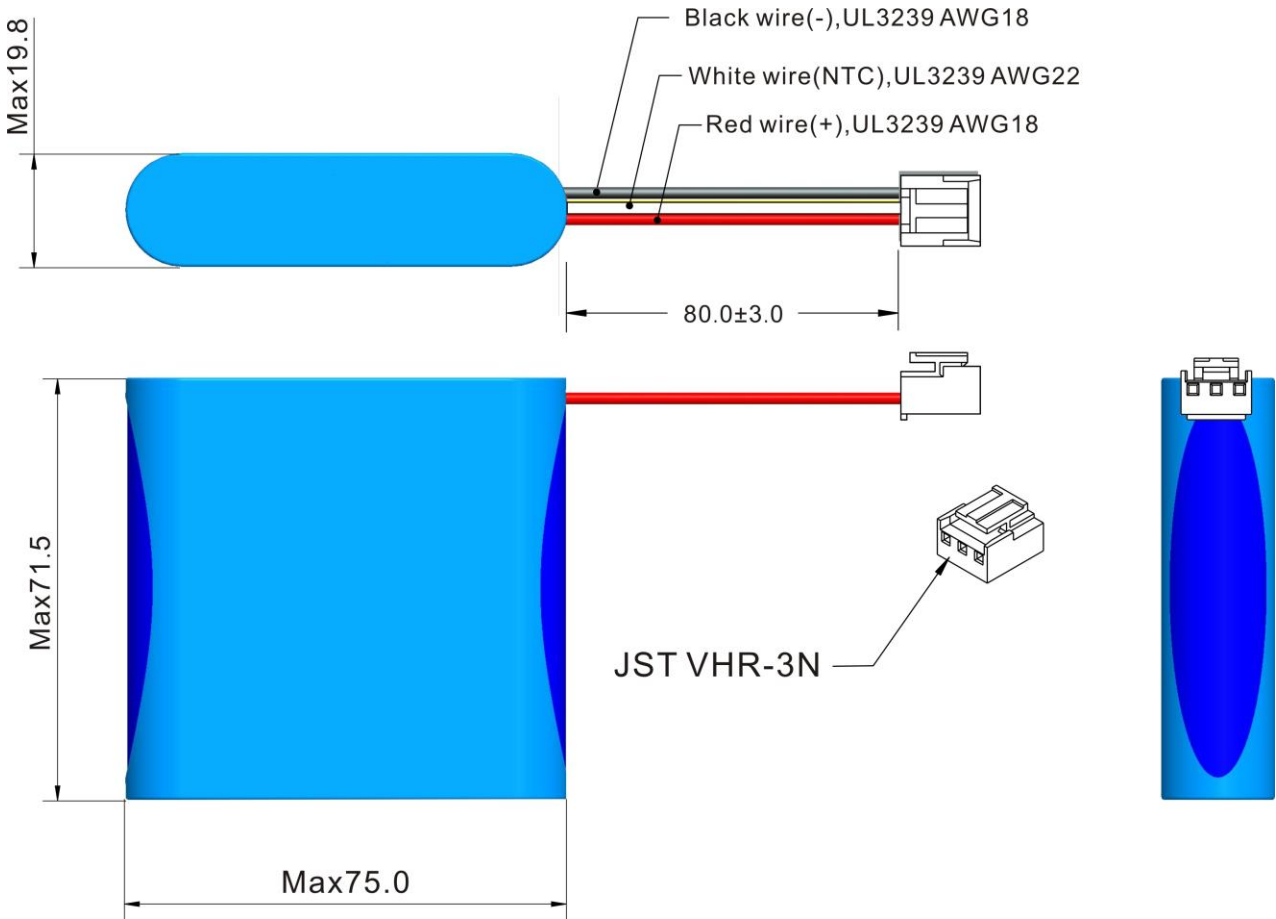
7.1 PCM parameter PCM 参数

Protection IC:	S-8252AAH-M6T1U/SOT-23-6 AO8822/TSSOP-8 *3	Parameter value			
		General temperature 25°C			
Item	Min.	Type value	Max.	Unit	
过充保护电压 Over charge protection voltage	4.23	4.25	4.27	V	
过充保护恢复电压 Over charge release voltage	4.07	4.10	4.13	V	
过放保护电压 Over discharge protection voltage	2.95	3.0	3.05	V	
过放保护恢复电压 Over discharge release voltage	2.9	3.0	3.1	V	
放电过流检测电压 Over current detection voltage	0.19	0.2	0.21	V	
放电过流保护电流 Over current protection current	14		22	A	
过充保护延迟时间 Over charge protection delay time	0.8	1	1.2	S	
过放保护延迟时间 Over discharge protection delay time	102	128	154	ms	
放电过流保护延迟时间 Over current protection delay time	6.4	8	9.6	ms	
短路保护延迟时间 Short protection delay time	224	280	336	us	
输入电压(B+与 B-间) Input voltage(B+ to B-)	-0.3		12	V	
耗电 Power consumption			15	uA	
导通内阻 Impedance			50	mΩ	
最大持续充电电流 Max continuous charge current			5	A	
最大持续放电电流 Max continuous discharge current			5	A	
NTC resistance		10KΩ±1%			
Operating temperature 工作温度范围	-25		55	°C	
推荐存储条件 Recommendatory storage condition	Temperature range: -5~+35°C Humidity: 0%~75%RH				
0V battery charge function(0V 电池充电功能)	充许				

7.2 Circuit Diagram 电路原理图



8. Assembly Drawing 装配图纸



9. 喷码规则

如下:

+ Coincell
 KE18650-2S2P 38.48Wh
 - 7.4V 5200mAh YYYYMMDD

备注：日期按实际生产日期为准

Appendix 附录

**Handling Precautions and Guideline
 For LIP (Lithium-Ion) Rechargeable Batteries
 锂离子充电电池操作指示及注意事项**

Preface 前言

This document of 'Handling Precautions and Guideline LIP Rechargeable Batteries' shall be applied to the battery cells manufactured by SHENZHEN COINCELL BATTERY CO., LTD.

本档“锂离子充电电芯操作指示及注意事项”仅适用于深圳市科恩瑟尔电池有限公司生产电芯。

Note (1) : 声明一

The customer is requested to contact SHENZHEN COINCELL BATTERY CO., LTD. in advance, if

and when the customer needs other applications or operating conditions than those described in this document. Additional experimentation may be required to verify performance and safety under such conditions.

客户若需要将电芯用于超出本规格书规定以外的设备，或在本规格书规定以外的使用条件下使用电芯，应事先联系 SHENZHEN COINCELL BATTERY CO., LTD.，因为需要进行特定的实验测试以核实电芯在该使用条件下的性能及安全性。

Note (2) : 声明二

SHENZHEN COINCELL BATTERY CO., LTD. will take no responsibility for any accident when the cell is used under other conditions than those described in this Document.

对于在超出本规格书规定以外的条件下使用电芯而造成的任何意外事故，深圳市科恩瑟尔电池有限公司概不负责。

Note (3): 声明三

SHENZHEN COINCELL BATTERY CO., LTD. will inform, in a written form, the customer of improvement(s) regarding proper use and handling of the cell, if it is deemed necessary.

如有必要，深圳市科恩瑟尔电池有限公司会以书面形式告知客户有关正确操作使用电芯的改进措施。

1 Charging 充电

1.1 Charging current 充电电流

Charging current should be less than maximum charge current specified in the Product Specification. Charging with higher current than recommended value may cause damage to cell electrical, mechanical, and safety performance and could lead to heat generation or leakage.

充电电流不得超过本规格书中规定的最大充电电流。使用高于推荐值电流充电将可能引起电芯的充放电性能、机械性能和安全性能的问题，并可能会导致发热或泄漏。

1.2 Charging voltage 充电电压

Charging shall be done by voltage less than that specified in the Product Specification (8.40V/cell). Charging beyond 8.60V, which is the absolute maximum voltage, must be strictly prohibited. The charger shall be designed to comply with this condition.

充电电压不得超过本规格书刊号中规定的额定电压（8.40V/电芯）。8.60V 为充电电压最高极限，充电器的设计应满足此条件。

It is very dangerous that charging with higher voltage than maximum voltage may cause damage to the cell electrical, mechanical safety performance and could lead to heat generation or leakage.

电池电压高于额定电压值时，将可能引起电芯的充放电性能、机械性能和安全性能的问题，可能会导致发热或泄漏。电池电压高于额定电压值时，将可能引起电芯的充放电性能、机械性能和安全性能的问题，可能会导致发热或泄漏。

1.3 Charging temperature 充电温度

The cell shall be charged within 0°C~45 °C range in the Product Specification.

电池必须在 0°C~45 °C 的环境温度范围内进行充电。

1.4 Prohibition of reverse charging 禁止反向充电

Reverse charging is prohibited. The cell shall be connected correctly. The polarity has to be confirmed before wiring. In case of the cell is connected improperly, the cell cannot be charged. Simultaneously, the reverse charging may cause damaging to the cell which may lead to degradation of cell performance and damage the cell safety, and could cause heat generation or leakage.

正确连接电池的正负极，严禁反向充电。若电池正负极接反，将无法对电芯进行充电。同时，反向

充电会降低电芯的充放电性能、安全性，并会导致发热、泄漏。

2 Discharging 放电

2.1 Discharging current 放电电流

The cell shall be discharged at less than the maximum discharge current specified in the Product Specification. High discharging current may reduce the discharging capacity significantly or cause over-heat.

放电电流不得超过本规格书规定的最大放电电流，大电流放电会导致电芯容量剧减并导致过热。

2.2 Discharging temperature 放电温度

The cell shall be discharged within $-20^{\circ}\text{C}\sim 50^{\circ}\text{C}$ range specified in the Product Specification.

电池必须在 $-20^{\circ}\text{C}\sim 50^{\circ}\text{C}$ 的环境温度范围内进行放电。

2.3 Over-discharging 过放电

It should be noted that the cell would be at an over-discharged state by its self-discharge characteristics in case the cell is not used for long time. In order to prevent over-discharging, the cell shall be charged periodically to maintain between 7.20V and 7.80V.

需要注意的是，在电池长期未使用期间，它可能会用其自放电特性而处于某种过放电状态。为防止过放电的发生，电池应定期充电，将其电压维持在 7.20V 至 7.80V 之间。

Over-discharging may causes loss of cell performance, characteristics, or battery functions
过放电会导致电芯性能、电池功能的丧失。

The charger shall be equipped with a device to prevent further discharging exceeding a cut-off voyage specified in the Product Specification. Also the charger shall be equipped with a device to control the recharging procedures as follows: The cell battery pack shall start with a low current (0.01C) for 15 - 30 minutes, i.e. pre-charging, before rapid charging starts. The rapid charging shall be started after the (individual) cell voltage has been reached above 6V within 15 - 30 minutes that can be determined with the use of an appropriate timer for pre-charging. In case the (individual) cell voltage does not rise to 6V within the pre-charging time, then the charger shall have functions to stop further charging and display the cell/pack is at abnormal state.

充电器应有装置来防止电池放电至低于本规格书规定的截止电压。此外，充电器还应有装置以防止重复充电，步骤如下：电池在快速充电之前，应先以一小电流（0.01C）预充电 15~30 分钟，以使电池的电压达到 6V 以上，再进行快速充电。可用一计时器来实现该预充电步骤。如果在预充电规定时间内，电池的电压仍未升到 6.0V 以上，充电器应能够停止下一步快速充电，并显示该电芯/电池正处于非正常状态。

3. Protection Circuit Module 保护电路模块

The cell/battery pack shall be with a PCM that can protect cell/battery pack properly. PCM shall have functions of (1) overcharging prevention, (2) over-discharging prevention, (3) over current prevention to maintain safety and Prevent significant deterioration of cell performance. The over current can occur by external short circuit

电芯/电池包装应配有 PCM 以正确保护电芯/电池。PCM 应具有以下功能以保证安全并防止损坏电池性能：(1) 过充保护功能；(2) 过放保护功能；(3) 过流保护

3.1 overcharging protection: 过充保护电压

Overcharging protection function shall stop charging if any one of the cells of the battery pack reaches $4.280\pm 0.025\text{V}$;

当电池中任一电芯的电压达到 $4.280\pm 0.025\text{V}$ 时，过充电保护功能应立即启动并停止充电。

3.2 over-discharging protection: 过放电保护

Over-discharging prevention function shall work to avoid further drop in cell voltage of 3.00 ± 0.05 V Or less per cell in any cell of the battery pack. It is recommended that the dissipation current of PCM Shall be minimized to 0.5uA or less with the over-discharging prevention, the protection function shall monitor each bank of the battery pack and control the current all the time

当电池中任一电芯的电压降至 3.00 ± 0.05 V 以下时，过放保护功能应起保护作用以避免电芯的深度放电。推荐 PCM 的静态电流小于 0.5uA，并具有过放保护功能。该保护功能应实时监控所有电池；

4. Storage 贮存

The cell shall be stored within $-10^{\circ}\text{C} \sim 45^{\circ}\text{C}$ range environmental condition.

电芯储存温度必须在 $-10^{\circ}\text{C} \sim 45^{\circ}\text{C}$ 的范围内。

If the cell has to be stored for a long time (Over 3 months), the environmental condition should be:

Temperature: $23\pm 5^{\circ}\text{C}$

Humidity: $65\pm 20\%$ RH

长期存储电池（超过 3 个月）须置于温度为 $23\pm 5^{\circ}\text{C}$ 、湿度为 $65\pm 20\%$ RH 的环境中。

The voltage for a long time storage shall be 7.20V~7.80V range. 贮存电压为 7.20V~7.20V 。

5. Handling Instructions 电池的注意事项

Read and observe the following warnings and precautions to ensure correct and safe use of Li-ion batteries.

认真阅读下面的注意事项，确保正确使用锂离子电池。深圳市科恩瑟尔电池有限公司对违反下述注意事项而产生的任何问题不予负责。

Danger!

危 险!

- Do not immerse the battery in water or allow it to get wet.
- 勿将电池投入水中或将其弄湿！
- Do not use or store the battery near sources of heat such as a fire or heater.
- 禁止在火源或极热条件下给电池充电！勿在热源（如火或加热器）附近使用或贮存电池！如果电池泄漏或发出异味，应立即将其从接近明火处移开；
- Do not use any chargers other than those recommended.
- 请使用专用充电器！
- Do not reverse the positive (+) and negative (-) terminals.
- 勿将正负极接反！
- Do not connect the battery directly to wall outlets or car cigarette-lighter sockets.
- 勿将电池直接连接到墙上插座或车载点烟式插座上！
- Do not put the battery into a fire or apply direct heat to it.
- 勿将电池投入火中或给电池加热！
- Do not short-circuit the battery by connecting wires or other metal objects to the positive (+) and negative (-) terminals.
- 禁止用导线或其它金属物体将电池正负极短路，禁止将电池与项链、发夹或其它金属物体一起运输或贮存！
- Do not pierce the battery casing with a nail or other sharp object, break it open with a hammer, or step on it.
- 禁止用钉子或其它尖锐物体刺穿电池壳体，禁止锤击或脚踏电池！
- Do not strike, throw or subject the battery to sever physical shock.

- 禁止撞击、投掷或者使电池受到机械震动
- Do not directly solder the battery terminals.
- 禁止直接焊接电池端子！
- Do not attempt to disassemble or modify the battery in any way.
- 禁止以任何方式分解电池！
- Do not place the battery in a microwave oven or pressurized container.
- 禁止将电池置入微波炉或压力容器中！
- Do not use the battery in combination with primary batteries (such as dry-cell batteries) or batteries of different capacity, type or brand.
- 禁止与一次电池（如干电池）或不同容量、型号、品种电池组合使用！
- Do not use the battery if it gives off an odor, generates heat, becomes discolored or deformed, or appears abnormal in any way. If the battery is in use or being recharged, remove it from the device or charger immediately and discontinue use.
- 如果电池发出异味、发热、变形、变色或出现其它任何异常现象时不得使用；如果电池正在使用或充电，应立即从用电器中或充电器上取出并停止使用！

Caution!**注 意！**

Do not use or store the battery where is exposed to extremely hot, such as under window of a car in direct sunlight in a hot day. Otherwise, the battery may be overheated. This can also reduce battery performance and/or shorten service life.

不要使用处于极热环境中的电池，如阳光直射或热天的车内。否则，电池会过热，可能着火（点燃），这样就会影响电池的性能、缩短电池的使用寿命。

If the battery leaks and electrolyte gets in your eyes, do not rub them. Instead, rinse them with clean running water and immediately seek medical attention. If left as is, electrolyte can cause eye injury.

如果电池漏液后电解液进入眼睛，不要擦，应用水冲洗，立即寻求医疗救助。如不及时处理，眼睛将会受到伤害。

Use the battery only under the following environmental conditions. Failure to do so can result in reduced performance or a shorten service life. Recharging the battery outside of these temperatures can cause the battery to overheat, explode or catch fire.

只能在下述条件下使用电池，否则将会降低电池的性能或缩短电池的使用寿命。

Operating environment:

工作环境

When charging the battery: 0°C~45°C

充电: 0°C~45°C

When discharging the battery: -20°C~50°C

放电: -20°C~50°C

When stored up to 30 days: -10°C~45°C

储存 30 天: -10°C~45°C

When stored up to 90 days: -10°C~35°C

储存 90 天: -10°C~35°C

6.Amendment of this Specification 产品规格书的修订

This specification is subject to change with prior notice.

本公司有权对本产品规格书进行修订，在对产品规格书修订后深圳市科恩瑟尔电池有限公司将会通知客户。